

Astana AS760

A Quality Metal Roofing & Cladding Product

Colorbond®

Zincalume®

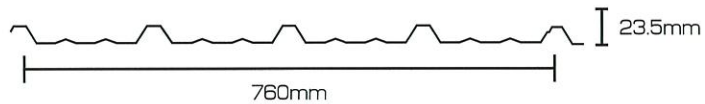
PRIMA-R™
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Available in COLORBOND® steel, ZINCALUME® steel, PRIMAMAJU-R™ steel and other types of coating or other materials.

- **Application:**
For all types of buildings (industrial, commercial or residential).
- **Special On-site Forming:**
For lengths exceeding the permissible normal transportation, roofing profile can be formed at site to eliminate end lapping.
- **Easy Installation:**
Installed using self-drilling screws with bonded neoprene washers.

COLORBOND® and ZINCALUME® are registered trade marks of BlueScope Steel Limited.
PRIMAMAJU-R™ is a trade mark of BlueScope Steel Limited.

Effective Width : 760 mm
 Rib Height : 23.5 mm
 Minimum Roof Pitch : 3°



Natural Curve:
 Minimum radius of curvature of steel structure is 20m.

Physical Properties

B.S.T. mm	Self Weight kg/m ²	M.O.I. I _{xx} cm ⁴	Sec. Mod. Z _{xx} cm ³
0.35E	3.67	3.09	3.98
0.42E	4.33	3.68	4.74
+0.48E	4.90	4.18	5.38
+0.55E	5.57	4.75	6.11
+0.60E	6.03	5.16	6.63

Maximum Roof Length (m) vs Rainfall Intensities (Based on maximum water level at 21 mm)

Rainfall mm/hr	Roof Pitch (Degree)				
	3°	5°	7°	10°	12°
250	54	70	76	90	109
300	45	59	65	75	88
350	39	50	59	63	75
400	33	44	51	55	64

Maximum Allowable Support Spacings (m) - Roof (Based on 75 kg/m² design live load)

B.S.T. mm	End Span	Internal Span	Cantilever
0.35E	1.80	2.00	0.15
0.42E	1.90	2.20	0.15
+0.48E	2.00	2.40	0.20
+0.55E	2.10	2.60	0.20
+0.60E	2.20	2.80	0.20

Maximum Allowable Support Spacings (m) - wall (Based on 40 m/s design wind load)

B.S.T. mm	End Span	Internal Span	Cantilever
0.35E	2.00	2.20	0.20
0.42E	2.10	2.40	0.20
+0.48E	2.20	2.60	0.30
+0.55E	2.30	2.70	0.30
+0.60E	2.40	2.80	0.30

Note: E = High Tensile Steel (550 MPa)
 B.S.T. = Base Steel Thickness
 + = Non-standard Thickness

M.O.I. = Moment of Inertia
 Sec. Mod. = Section Modulus

Installation

Laying Procedure

It is always advisable to lay sheets with side laps facing away from the direction of the prevailing wind.

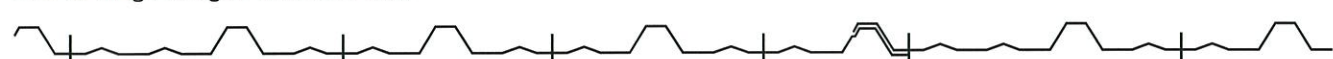
Crest Fixing For Roof

Self-drilling Hexagon Head screws with bonded neoprene washers.



Valley Fixing For Cladding and Fascia

Self-drilling Hexagon Head screws.



End Laps

230 mm - For roof pitches below 3°
 150 mm - For roof pitches above 5°

Turn-up Edge

Irrespective of roof slopes, it is compulsory to turn up the edges of the sheets at the top end.
 This will act as a shield to any possible back splash of water into the building.



Manufactured by:
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 (A Subsidiary of Swissma Building Technologies Sdn Bhd)
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